

Attorney Docket No. 83843  
Customer No. 23523

**TOWABLE SUBMARINE MAST SIMULATOR**

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT DUANE M. HORTON, citizen of the United States of America, employee of the United States Government, resident of Portsmouth, County of Newport, State of Rhode Island has invented certain new and useful improvements entitled as set forth above of which the following is a specification:

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1 Attorney Docket No. 83843

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3 **TOWABLE SUBMARINE MAST SIMULATOR**

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5 **STATEMENT OF GOVERNMENT INTEREST**

6 The invention described herein may be manufactured and  
7 used by or for the Government of the United States of America  
8 for governmental purposes without the payment of any royalties  
9 thereon or therefor.

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11 **BACKGROUND OF THE INVENTION**

12 **(1) Field of the Invention**

13 This invention generally relates to the art of anti-  
14 submarine warfare training and is a device for simulating a  
15 submarine mast positioned above a water surface.

16 **(2) Description of the Prior Art**

17 A submarine mast (e.g., periscope or snorkel) extending  
18 above the water surface can be detected by several methods.  
19 In a first example of detection, metallic components of the  
20 submarine mast will display a radar footprint. In a second  
21 example of detection, the submarine's forward speed will cause  
22 the mast to generate a visible wake which is generally much  
23 easier to see than the mast itself. In a third example of  
24 detection, the thermal plume associated with diesel exhaust  
25 from a snorkel can be seen using infrared cameras. Lastly, a  
26 sniffer-type chemical sensor can discern various compounds  
27 contained within the diesel exhaust. All of these techniques

1 for detection are presently used by aircraft and surface ships  
2 to conduct antisubmarine warfare (ASW) operations.

3 The use of naval service or real submarines to train ASW  
4 crews is problematic, limited by high expense and risk as well  
5 as the low priority of such training relative to a submarine's  
6 other missions. As such, low-cost, low-risk methods of  
7 training personnel to detect submarines are needed.

8 One method of detection assistance is to tow a catamaran  
9 behind an unmanned underwater vehicle (UUV). The catamaran  
10 would have a radar reflector and/or a heat source to mimic  
11 submarine characteristics. The catamaran approach lacks  
12 realism in that it does not permit the simulator to pop out of  
13 the water unannounced and disappear minutes later, as a real  
14 submarine mast would behave. Also, a catamaran's wake and  
15 visual appearance are quite different from those of a  
16 submarine mast. Finally, the catamaran must be released by  
17 the UUV and recovered separately in order for the UUV to  
18 perform other tasks during its run.

19 Another method of detection assistance is to deploy a  
20 periscope-like mast from a UUV traveling just below the  
21 surface. One working prototype extends 26.5 feet in length  
22 and weighs 3600 pounds. Bow planes increase the width of the  
23 UUV to 67 inches. Furthermore, the capability of the  
24 prototype is limited to periscope simulation. However, like  
25 all large UUVs, the prototype is expensive to build and  
26 operate. It requires a specially trained support crew, a  
27 complete logistics system and extensive maintenance, and its

1 size makes the prototype cumbersome to launch, recover and  
2 transport. As a result, there is needed a low-cost mast  
3 simulator that can be towed and which resembles and operates  
4 like the mast of a real submarine.

5 The following references disclose ASW training devices,  
6 but do not disclose a mast simulator with the following  
7 characteristics: a visual appearance close to that of a  
8 submarine periscope or snorkel protruding above the water  
9 surface; a radar footprint equal to that of a submarine  
10 periscope or snorkel protruding above the water surface; a  
11 wake approximating that generated by a submarine periscope or  
12 snorkel protruding above the water surface; an infrared  
13 signature similar to that of a snorkeling diesel-electric  
14 submarine; chemical vapor emissions similar to those of a  
15 snorkeling diesel-electric submarine; programmable, submarine-  
16 like speed and maneuvering characteristics; an ability to  
17 surface/deploy and retract/submerge the mast simulator  
18 multiple times during a single run; the minimum drag exerted  
19 by the mast simulator when it is not surfaced/deployed; mast  
20 simulator hardware which can be jettisoned by the UUV when no  
21 longer needed during a mission; low production and maintenance  
22 costs; and relatively easy to handle, launch and recover.

23 Mason (U.S. Patent No. 5,144,587) discloses an expendable  
24 moving echo radiator suitable for providing a decoy to attract  
25 a homing torpedo and divert the torpedo away from its intended  
26 target. The reference further discloses an expandable and  
27 collapsible curtain for deployment from a capsule launched

1 from a submarine or other sea vessel. In its expanded  
2 configuration, the curtain is characterized by a physical  
3 profile sufficient to reflect acoustic waves and to generate  
4 echoes substantially similar to echo signals generated by an  
5 actual, full-size submarine or other target. The cited  
6 reference further discloses propulsion means, as well as means  
7 for capturing a torpedo's sensors. As such, the expendable  
8 device can be used to simulate a submarine for ASW training.  
9 In using the echo radiator as a target, the expendable device  
10 can be preprogrammed or remotely controlled for self-  
11 navigation purposes.

12 Haisfield et al. (U.S. Patent No. 5,247,894) discloses a  
13 decoy which simulates the evasive tactics of a submarine under  
14 attack for pulse echo-type search systems and which can be  
15 ejected through the flare tube of a submarine.

16 Chace, Jr. et al. (U.S. Patent No. 5,490,473) discloses  
17 an expendable underwater vehicle for use in training naval  
18 forces in ASW which is between three and five feet in length  
19 and about five inches in diameter. The cited reference  
20 further discloses an in-water variable speed feature, a  
21 variable tonal levels feature, an autonomous evasion feature,  
22 and a high-power integrated pinger feature.

23 It should be understood that the present invention would  
24 in fact enhance the functionality of the above references by  
25 providing a submarine mast simulator having all of the visual,  
26 radar, thermal, chemical and wake generation characteristics  
27 of a real submarine mast yet is reusable and reliable.

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## SUMMARY OF THE INVENTION

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Accordingly, it is a general purpose and primary object of the present invention to provide a submarine mast simulator for ASW training.

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It is a further object of the present invention to provide a submarine mast simulator which simulates the visual appearance, radar footprint, infrared/chemical emissions, and wake generation characteristics of a submarine mast protruding above a water surface.

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It is a still further object of the present invention to provide a submarine mast simulator which is easy to launch and recover.

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It is a still further object of the present invention to provide a mast simulator which is towable by a UUV.

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It is a still further object of the present invention to provide a mast simulator which is inexpensive to manufacture.

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To attain the objects described, there is provided a tow body having a hydrodynamically shaped shell with a nose and a tail. A mast simulator extendable from the tow body includes a rigid lower mast section and an inflatable upper mast section. A plurality of stabilizer fins extend radially from the tail of the tow body. A pressure sensor is positioned on an outer surface of the tow body for detecting the depth of the tow body. A motor with controller is housed within the tow body; the controller initiates extension of the mast in response to a depth indication by the pressure sensor.

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## BRIEF DESCRIPTION OF THE DRAWINGS

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A more complete understanding of the various objects, advantages and novel features of the present invention will be more apparent from a reading of the following detailed description in conjunction with the accompanying drawings wherein:

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FIG. 1 is a side view of a tow body of the mast simulator of the present invention;

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FIG. 2 is a top view of the tow body of the mast simulator of the present invention with the view taken from reference line 2-2 of FIG. 1;

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FIG. 3 is a side view of the mast simulator of the present invention in a semideployed position;

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FIG. 4 is a schematic view of internal components of the mast simulator of the present invention;

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FIG. 5 is a side view of a fully deployed mast simulator of the present invention being towed; and

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FIG. 6 is a side view of a retracted mast simulator of the present invention being towed at a cruising depth.

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## DESCRIPTION OF THE PREFERRED EMBODIMENT

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In general, the present invention is directed to a tow body 10 housing the structure of a mast simulator towed by an

1 unmanned underwater vehicle (UUV) 100 (with FIGS. 5 and 6  
2 depicting the towing operation and the UUV).

3 Referring now to the drawings wherein like numerals refer  
4 to like elements throughout the several views, one sees that  
5 FIG. 1 depicts the tow body 10 generally including a faired  
6 shell 12 having a nose 14 and a tail 16 with the tow body 10  
7 being hydrodynamically shaped in order to minimize drag while  
8 being towed underwater.

9 A mast recess 18 is formed in the tow body 10 and extends  
10 along and into the faired shell 12 so that components  
11 retracted in the recess present a streamlined outer surface  
12 consistent with that of the faired shell 12.

13 A center of buoyancy for the tow body 10 is indicated as  
14 marking 20, with the center of buoyancy preferably below the  
15 longitudinal centerline of the tow body 10. The low center of  
16 buoyancy of the tow body 10 reduces the tendency of the tow  
17 body to roll, both submerged and at the surface. Having the  
18 tow body 10 close to neutrally buoyant allows it to follow  
19 directly behind the tow vehicle, thereby minimizing drag  
20 forces acting upon the tow cable 21.

21 A plurality of control or stabilizer fins 22 extend  
22 radially from the tail 16. The stabilizer fins 22 are sized  
23 and positioned to obtain a desired stability in roll, pitch



1 and yaw, as well as to provide upward lift sufficient to  
2 surface the tow body 10 upon command.

3 As shown in FIG. 2, the tow body 10 includes a tow  
4 harness 24 attached to opposing sides of the faired shell 12  
5 at attachment points 26 with the attachment points equidistant  
6 from the nose 14. The location of the attachment points 26  
7 further improves the stability of the tow body 10 and reduces  
8 the likelihood of rolling. The exact location of the  
9 attachment points 26 is determined by the need to maximize the  
10 angle of attack of the tow body 10 during a surfacing maneuver  
11 while minimizing the instability of the tow body. As the  
12 attachment points 26 are moved rearward toward the midpoint of  
13 the tow body 10, the angle of attack of the tow body while  
14 surfacing increases. However, this rearward attachment causes  
15 a tendency for hydrodynamically unstable flight of the tow  
16 body 10.

17 Referring now to FIG. 3, the mast simulator 30, carried  
18 by the tow body 10, is an extending two-part assembly  
19 including a rigid lower mast section 32 and an inflatable  
20 upper mast section 34. The lower mast section 32 is hollow  
21 with a radial cross-section similar to that of a submarine  
22 periscope or snorkel. The upper mast section 34, coiled and  
23 flat when not inflated, is attached to a tip or distal end of  
24 the lower mast section 32. The mast simulator's physical  
25 features provide a realistic simulation of a submarine  
26 periscope or snorkel in three respects: visual appearance,  
27 radar footprint, and wake generation. However, it is also

1 important to limit the length of the stowed mast simulator 30  
2 in order to minimize tow body length and associated drag,  
3 weight, and cost. The lower and shorter mast section 32 must  
4 be rigid to withstand the force of water moving past it. The  
5 longer, inflatable, upper mast section 34 is actually an  
6 elastomeric tube which inflates once the lower mast section 32  
7 has deployed above the water surface.

8 When fully inflated, the visual appearance and radar  
9 footprint of the mast simulator 30 are similar to those of a  
10 naval service-type periscope or snorkel. The wake of the mast  
11 simulator 30 may differ somewhat from that of a real submarine  
12 mast, largely due to hydrodynamic effects caused by the  
13 submarine's large sail, but for training purposes the  
14 difference between the mast simulator and a real submarine  
15 mast is of minor significance.

16 The mast simulator 30 must be lightweight, to reduce its  
17 tendency to tip over when fully extended. As such, the rigid  
18 lower mast section 32 is hollow, to accommodate gas tubing and  
19 other components described below. However, when not extended,  
20 the mast simulator 30 retracts into the mast recess 18 on the  
21 faired shell 12 in order to reduce hydrodynamic drag.

22 Turning now to FIG. 4, there are shown additional  
23 internal components of the tow body 10 contributing to the  
24 operation of the mast simulator 30. In particular, a low-  
25 speed reversible electric motor 40 with controller is  
26 positioned within the tow body 10 to provide mechanical power  
27 to the mast simulator 30. A pressure sensor 42 is positioned

1 at an outer surface of the faired shell 12 to measure the  
2 surrounding seawater pressure. Electromechanical actuators 44  
3 are positioned at the tail 16 of the tow body 10 to drive the  
4 stabilizer fins 22. Mechanical links and gears (not shown)  
5 are connected to the lower mast section 32 with a sensor (not  
6 shown) determining the angular position of the mast simulator  
7 30. Each of the mechanical links, gears and the sensor are  
8 known in the art such that any suitable arrangement may be  
9 applied to the device shown in order to effect operation of  
10 the mast simulator 30.

11 In further description of the mast simulator 30, an  
12 electric air pump 46 is positioned inside the faired shell 12  
13 with inlet piping 48 connecting the lower mast section 32 to  
14 an inlet of the air pump. A normally closed (inlet) solenoid  
15 valve 50 is located at the atmospheric end of the inlet piping  
16 48. Outlet piping 52 supplies pressurized air from an outlet  
17 port of the air pump 46. A pressure relief valve 54 is  
18 provided for the inflatable upper mast section 34.

19 An electrically-ignited heat source such as a combustor  
20 56, supported by a bladder 58 containing hydrocarbon-based  
21 fuel, and an electric fuel pump 60 are also housed within the  
22 tow body 10. The piping section 52 connects the outlet port  
23 of the air pump 46 to an intake port of the combustor 56. A  
24 second piping section 64 connects an outlet port of the  
25 combustor 56 to a base of the inflatable upper mast section 34  
26 via the rigid lower mast section 32. A three-way, two-  
27 position solenoid valve 66 directs an output flow from the air

1 pump 46 to either the combustor 56 or to the inflatable upper  
2 mast section 34.

3 As shown in FIGS. 5 and 6, deployment of the mast  
4 simulator 30 begins with the tow vehicle 100 going to its  
5 minimum depth at a low speed. When the pressure sensor 42 of  
6 the tow body 10 indicates that the desired depth has been  
7 reached, electromechanical actuators 44 deflect the stabilizer  
8 fins 22 in a direction that lifts the nose 14 relative to the  
9 tail 16 of the tow body. This positive angle of attack for  
10 the tow body 10 forces the tow body to the surface, overcoming  
11 the downward drag forces exerted on the tow cable 21.

12 When the tow body 10 reaches the surface of the water, as  
13 indicated by the pressure sensor 42, the motor controller  
14 activates the motor 40. Through links and/or gears, the  
15 activated motor 40 extends the lower mast section 32 into its  
16 upright position shown in FIG. 5. The motor 40 stops when an  
17 angle sensor (not shown) indicates that the lower mast section  
18 32 is fully raised a predetermined angle offset from the tow  
19 body 10.

20 Once the lower mast section 32 is raised, the upper mast  
21 section 34 is inflated by first energizing/opening the  
22 solenoid valve 50 to the atmosphere. The air pump 46 is  
23 activated, drawing in fresh air through the solenoid valve 50  
24 and the inlet piping 48 within the lower mast section 32. The  
25 air is pumped into the outlet piping 52, back through the  
26 lower mast section 32, and into the upper mast section 34  
27 which begins to inflate. Inflation of the upper mast section

1 34 proceeds with the upper mast section uncoiling upward and  
2 expanding outward until it is fully extended. Pumping stops  
3 when pressure inside the upper mast section 34 reaches a  
4 predetermined value, at which time the solenoid valve 50  
5 closes. The operation of the pressure relief valve 54  
6 precludes an overinflation of the upper mast section 34.

7 Although not shown, faster inflation of the upper mast  
8 section 34 may be accomplished by means of a compressed gas  
9 accumulator located within the tow body 10. The accumulator  
10 can be recharged by the air pump 46 while the mast simulator  
11 30 is deployed above the water surface. Recharging the  
12 accumulator in this manner expedites the inflation process if  
13 multiple mast deployments are to be performed during a single  
14 mission.

15 When inflated, the mast simulator 30 presents the visual  
16 appearance of a submarine mast. Additionally, a radar-  
17 reflective coating 28 applied to the mast simulator 30 causes  
18 the mast simulator to exhibit the radar footprint of a  
19 submarine mast. In a third described, but nonexhaustive  
20 method of detection, the lower mast section 32 generates a  
21 realistic wake as it travels on the water surface. The size,  
22 shape, and other physical characteristics of the mast  
23 simulator 30 can be varied to mimic the visual appearance,  
24 radar footprint, and wake characteristics of most known  
25 submarine masts. It should be noted that the wake signature  
26 is also a function of the speed, orientation, and physical  
27 features of the tow body 10.

1       Simulation of infrared and chemical vapor emissions is  
2   accomplished as follows. At any time after the inlet solenoid  
3   valve 50 is opened and the air pump 46 is activated, the  
4   three-way solenoid valve 66 is energized. The solenoid valve  
5   66 directs the flow of pumped air to the combustor 56, into  
6   which a hydrocarbon fuel from the fuel bladder 58 is pumped by  
7   the fuel pump 60 and electrically ignited in the combustor.  
8   Hot combustion gasses are directed by the tubing 64 into the  
9   upper mast section 34. Once the upper mast section 34 is  
10  fully inflated, the combustion gasses are automatically  
11  released to the atmosphere through the exhaust solenoid valve  
12  70 and/or pressure relief valve 54. To prevent overinflation  
13  of the upper mast section 34 during activation of the air pump  
14  46, the exhaust solenoid valve 70 may be continually cycled  
15  open and closed. The resulting infrared signature of released  
16  combustion gasses, both convective and radiative, mimics that  
17  of a snorkeling diesel submarine. By varying fuel type and  
18  operating characteristics of the combustor 56, the exact  
19  composition of the vapor emissions can be tailored to simulate  
20  those of diesel exhaust gasses.

21       The fuel bladder 58 is in communication with ambient and  
22  pressurized seawater by inlet port 72, thereby allowing the  
23  seawater to displace fuel as the fuel is consumed. Otherwise,  
24  the fuel would be displaced by gaseous vapors, greatly  
25  altering the buoyancy of the tow body 10.

26       A flexible antenna (not shown) integral to the upper mast  
27  section 34 can serve several functions. One such function is

1 to receive global positioning system (GPS) signals, providing  
2 the tow vehicle 100 a precision navigation capability. The  
3 antenna might also serve as a radio frequency (RF) beacon to  
4 aid vehicle recovery efforts. In a general sense, the  
5 flexible antenna can be used to send or receive any type of  
6 data when deployed, via shielded wires within the tow cable.

7       Upon completion of a detection exercise using the mast  
8 simulator 30, the inlet solenoid valve 50 is closed and the  
9 air pump 46 is deactivated. In the same instant, the exhaust  
10 solenoid valve 70 opens, allowing the upper mast section 34 to  
11 deflate. As it deflates, the upper mast section 34 reverts to  
12 its original flattened and coiled condition. Once the upper  
13 mast section 34 is deflated, the exhaust solenoid valve 70  
14 closes and the low-speed motor 40 lowers the mast simulator 30  
15 into a retracted position within the mast recess 18. The tow  
16 vehicle 100 then dives and increases speed, pulling the tow  
17 body 10 behind it, to perform other duties or operations (see  
18 FIG. 6).

19       Alternatively, the tow vehicle 100 can release the tow  
20 cable 21 and/or tow body 10 prior to continuing its mission.  
21 In this case, the tow body 10 must be recovered separately and  
22 the upper mast section 34 should remain inflated to aid in its  
23 location and recovery. If the tow vehicle 100 and the tow  
24 body 10 have completed their mission and must be recovered  
25 together, the upper mast section 34 can remain inflated in  
26 order to facilitate a sighting of the tow body. Further,  
27 positive buoyancy provided by the inflated mast section 34

1 reduces the likelihood of the tow body 10 sinking in the event  
2 of seawater leaking into normally dry parts of the tow body.

3 Power for the motors 40, actuators 44, pumps 46 and 60,  
4 solenoid valves 50, 66, and 70, combustor 56, and sensors 42  
5 is provided by the tow vehicle 100 and delivered through wires  
6 embedded within the tow cable 21. Communication between the  
7 tow vehicle 100 and the tow body 10 electronic subsystems is  
8 conducted in the same manner.

9 It will be appreciated that the present invention  
10 provides a tow body 10 with mast simulator 30 which simulates  
11 the geometric, radar, wake, infrared, and chemical vapor  
12 characteristics of a submarine's periscope, snorkel, or other  
13 type of mast. Surfacing is achieved through the use of active  
14 control surfaces 22, rather than buoyancy changes caused by  
15 bladder inflation. The tow body 10 becomes a mast simulator  
16 by raising a radar-reflective, wake-generating mast after the  
17 tow body surfaces. Infrared and chemical vapor emissions,  
18 which mimic a snorkeling diesel-electric submarine, are  
19 generated by means of the combustor 56 and a hydrocarbon-based  
20 fuel supply contained within the tow body 10.

21 In view of the above detailed description, it is  
22 anticipated that the invention herein will have far-reaching  
23 applications other than those of antisubmarine warfare  
24 training.

25 This invention has been disclosed in terms of certain  
26 embodiments. It will be apparent that many modifications can  
27 be made to the disclosed apparatus without departing from the



1 invention. Therefore, it is the intent of the appended claims  
2 to cover all such variations and modifications as come within  
3 the true spirit and scope of this invention.